

You are innovative! As innovators ourselves, we understand the importance of flexibility in your equipment and the value in knowing how to do something yourself. Replacing your own plate heat exchanger gaskets will save you time and money, and Paul Mueller Company is always here to help when you need a little extra support. As you plan your gasket glue needs, use this chart as a guideline for the amount to purchase.

We recommend using glue brand 3M 1099. You can purchase it through PAULMUELLER.COM/CONTACT-US or at your local industrial supply company such as Grainger.

Model	Quantity of Plates per Tube (per 5oz tube of glue)
AT-4	Epoxy Used (small bead applied to each section)
AT-10	20 or Epoxy Used (small bead applied to each section)
AT-20	13
AT-40	11
AT-405	13
AT-80	4
AT-805	5
AT-161-FF	Epoxy Used (small bead applied to each section)
AT-184-FF	Epoxy Used (small bead applied to each section)
AT-40-FF	Epoxy Used (small bead applied to each section)

